

P.O. Box:13049, Ajman-U.A.E., Tel: +971-6-7431165, Fax: +971-6-7430145 Email: info@deltacoat.ae - www.deltacoat.ae





# DELTACOAT INDUSTRIES LLC

**COMPANY PROFILE** 

## **POWDERCOATING DIVISION**

**Complete Range of Surface Coating** 



P.O. Box:13049, Ajman-U.A.E., Tel: +971-6-7431165, Fax: +971-6-7430145 Email: info@deltacoat.ae - www.deltacoat.ae



#### **INTRODUCTION:**

As one of the U.A. E's leading ISO 9001:2015 Metal surface coating industry, we at **Delta Coat Industries L.L.C** use the highest quality application equipment, powders and pre-treatment chemicals, providing a professional material cleaning, chemical treatment, **Galvanizing & powder coating** service for volume and batch manufacturers.

We serve a wide variety of industries including architectural, building products, road, rail, leisure, retail, medical and office products. Our strength is the strong partnership that we provide to our customers with many seeing our service as an extension of their own facility.

Delta Coat Industries L.L.C specializes in high quality **Galvanizing & Powder Coating** on a wide variety of metal and aluminum surfaces and products.

We have multiple processes in the preparation for coating of substrates. This includes quality pre-treatment systems, sand blasting, wet stripping, and acid derusting service.

Regarding the logistics, & material handling, we provide 24 hours' material pick up& delivery service with our fleet of trucks. We also have our own forklift & crane for loading and unloading material from the trucks saving on the time factor.

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#### **CLIENTS & MAJOR PROJECTS:**

Because of good quality service and timely supply, we are proud to say that many of the reputed companies are our regular customers.

Some of the products serviced by us to our customers have been even exported to

other countries in Middle East & Europe. Also, we are proud to say that the

products serviced by us are almost in all reputed projects in U.A.E.

#### PLANT DETAILS:

- ✤ 6 pre-treatment tanks each of size 7 meters long & 2 meters deep.
- Fully automatic conveyor system & with crane for chemical treatment.
- Water drying / pre heat oven of 7 meters long.
- Powder coating booth 6 meters long with 6 fully automatic reciprocating guns & 2 Manual Guns.
- Latest model electrostatic guns.
- Powder curing oven of 18 meters long.
- Sand Blasting Facility.

#### **MATERIAL HANDLING & TRANSPORTATION:**

- We have a fleet of trucks (1/3/10 ton capacity) running 24 Hrs. for pickup & delivery
- Forklift available at our factory to load & unload material at our plant.
- Packing of the material done using high quality stretch film or bubble wrap depending on the customer's requirement.

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#### **PLANT PHOTOS:**



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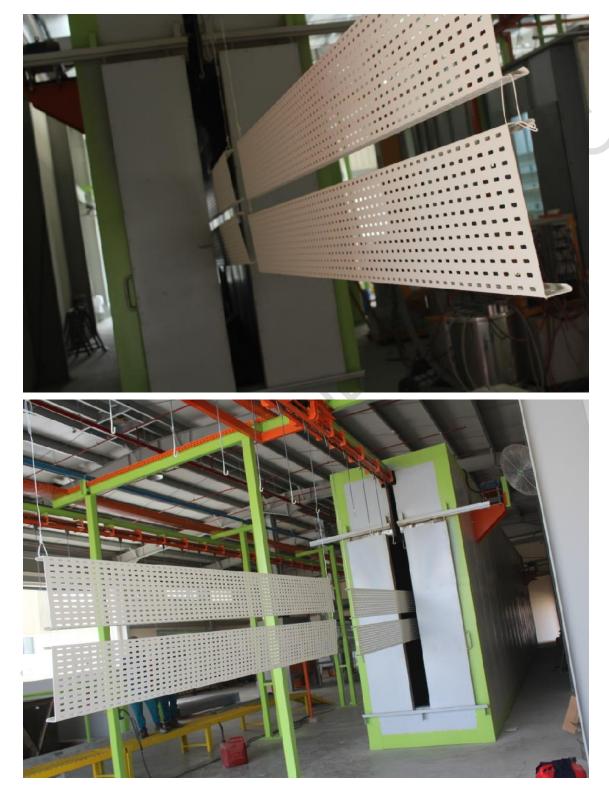


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#### **PRODUCT IDENTIFICATION PROCEDURES:**

This procedure is handled by system of Work Order. Once the material is received from customer, a Work order (W.O.) is raised against the specific job and the job number is tagged on to the corresponding material. A person is exclusively employed in the yard for this purpose. This W.O. reference stands as standard identification for the specific work until the material is delivered back to the customer.

#### **POWDER COATING PROCEDURE:**

#### Step 1: Cleaning

The materials are hanged in frames and are dipped in tanks in the following order (a) Acid Etching & Degreasing:

The substrate material is quenched in the degreasing chemical (SURTEC 477F) tank for five minutes so that it removes any presence of oil, grease, or any other dissolvable semi solid contamination on the material substrate. The same will make the surface rough so that the powder gets good adhesion on the material substrate.

#### (b) Rinsing:

Removes reaction sludge from the material substrate.

(c.1) Chromium-Free Conversion Coating (Activation):(For Aluminium Materials) This process ensures the coating adheres chemically to the substrate (Using SURTEC 643 MU).The substrate material is quenched in the chemical (SURTEC 643 MU) tank for 45 sec to max one minute.

#### (c.2) Iron Phosphate Conversion & Cleaning: (For HDG Materials)

Adding an iron phosphate stage to your pretreatment can dramatically improve the quality and longevity of your powder coating. Iron phosphate provides increased adhesion. Iron phosphate pretreatment causes a small amount of surface material to be deposited on the parts being treated. This material is

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slightly textured so the powder can grip it. If the parts are occasionally bumped during their use, this improved adhesion is especially helpful because it keeps the coating intact. (Using SURTEC 602 & SURTEC 089/2)

#### (f) Rinsing:(For HDG materials only)

Removes reaction sludge from the material substrate.

**Note:** In case if the material cannot be cleaned by chemical treatment due to some reason, alternative methods like grinding, sanding, and blasting may be adopted depending on the type and condition of the material.

#### Step 2: Pre-Heating

The materials are hanged in the crane and are made to run in a pre-heat oven to dry of any liquids / oil / grease before powder coating.

#### Step 3: Powder Coating

The materials then pass through the powder coating booth where they are coated with the desired color and coating thickness.

#### Step 4: Curing

The materials are cured in the curing oven at **200 degrees centigrade** plus and made to stay in the oven for minimum of 10 minutes.

#### Step 5: Quality Check

The materials are taken out from the conveyor and checked for quality using a cross hatch cutter according to the **Standards of ASTM – D 3359-08**. The thickness of the coating varies depending on the base material and the customer's requirement as well. Normal acceptable thickness for coating is **60-80 Microns**, +/- 5 Microns. The thickness of the coating is measured by using **Elcometer**.

#### Step 6: Packing

If the material is found acceptable, it is bundled and packed using plastic film & PP strap, respectively.

### Complete Range of Surface Coating

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Hope the above information was supportive for you. In case of any clarifications,

please get back to us at the below mentioned number/Email. We shall be pleased to serve you.

#### TRADE LICENSE COPY

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وتيفة الحرونية مقتمد وصادرة بدين توقيع من دائرة الاقتصادية - عجمان. لمراجعة صحة البيانات الزارد في الرخص في تعدلت سنج الباردود Approved electronic document issued without signature by the Department of Economic Development. To verify the license kindly scan the BarCode 800 70 206-7033888 206-7033889 هجمان 810 and 20 مجمان ها info@ajmanded.ae

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#### ISO CERTIFICATE





## CERTIFICATE

#### The Certification Body of TÜV SÜD Middle East L.L.C.

certifies that



DELTA COAT INDUSTRIES L.L.C Ajman Industrial Area, Ajman, United Arab Emirates

> has established and applies a Quality Management System for

Galvanizing of Steel Materials and Powder Coating of Steel & Aluminium Materials. (Category: NACE 25.50, NACE 25.6, NACE 25.9)

An audit was performed, Report No. 50007 Proof has been furnished that the requirements according to

ISO 9001:2015

are fulfilled.

The certificate is valid from 2023-03-06 until 2026-02-06 Certificate Registration No. ME 9K 0361-02 EIAC

Dubal, 2023-03-06

TÜY SÜD Middle East L.L.C., P.O. Box 2834, Empire Heights Towar A, Business Bay, Dubai, United Arab Emirates.

TUV®

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#### **ELECOMETER CALIBRATION CERTIFICATE**

Calibration Ce	rtificate		ecometer LL.C
		Dub	PO Box 33358 pai, United Arab Emirates
Customer Reference:	DELTA COAT INDUSTRIES LLC		al, onited Arab Enhates
Certificate Number:	456-UA00285-G-EL4459		
Instrument Part Number:	A456CFNFBS	Instrument Type:	Elcometer 456 Model B Dual FNF Separate
Instrument Serial Number:	UA00285	Instrument PCB Serial Number:	TH22100-000
Issue Date:	23/10/2023	Latest Recommended Due Date:	22/10/2024

The equipment used to measure Elcometer foils together with their traceability to National Standards is listed below:

U	KAS Certificate	NIST Certificate	Test Equipment Serial Number	Description
	12113	1177	QA00632	Set of Slip Gauges
1	12141	1178	QA00899	Set of Slip Gauges

#### Measurement Results: Ferrous

	Foil / Substra	ite <sup>1</sup>	Actual Measu	ared Value <sup>1</sup>		Allowable V	/alue'	Result
Value		Serial Number <sup>2</sup>						
μm	mils		μm	mils		μm	mils	
1480.0	58.27	YE11767	1481.9	58.34	±1%	1465.2 - 1494.8	57.69 - 58.85	Pass
751.0	29.57	YE11745	752.4	29.62	±3%	728.5 - 773.5	28.68 - 30.45	Pass
245.4 .	9.66	YE11732	246.2	9.69	±3%	238.1 - 252.7	9.37 - 9.94	Pass
50.6	1.99	YE11704	51.3	2.01	±3%	49.0 - 52.1	1.92 - 2.05	Pass
0.0	0.00	RE04326	0.2	0.01	±1µm	-1.0 - 1.0	-0.04 - 0.04	Pass

#### Measurement Results: Non-Ferrous

		Foil / Substra	ate <sup>1</sup>	Actual Meas	ured Value <sup>1</sup>		Allowable V	'alue <sup>1</sup>	Result
	Value		Serial Number <sup>2</sup>						
	μm	mils		μm	mils		μm	mils	
	1480.0	58.27	YE11767	1481.9	58.34	±1%	1465.2 - 1494.8	57.69 - 58.85	Pass
_	751.0	29.57	YE11745	751.9	29.60	±3%	728.5 - 773.5	28.68 - 30.45	Pass
	245.4	9.66	YE11732	246.0	9.68	±3%	238.1 - 252.7	9.37 - 9.94	Pass
	50.6	1.99	YE11704	51.6	2.03	±3%	49.0 - 52.1	1.92 - 2.05	Pass
	0.0	0.00	MH09867	-0.2	-0.01	±1μm	-1.0 - 1.0	-0.04 - 0.04	Pass

Setup & Test Dynamic Range (Ferrous & Non-Ferrous)	Pass
Setup & Test Lookup Table (Ferrous & Non-Ferrous)	Pass
Performance Verification Test	Pass

The instrument was calibrated using factory reference probe Serial Number TM20111, using a smooth calibration, with the factory zero plate and the thickest certified foil listed below in accordance with Elcometer's Certification Procedure.

\* Elcometer recommends minimum frequency for certification to be performed every 12 months and / or as per the company's ISO or stated procedure

Name:

Harish Gowda

 $^1$  Measurements taken in microns, mils values are calculated using 1  $\mu m$  = 0.03937mil  $^2$  Certificate Number: 57550, 57550

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Test Certifica Certificat d'essai • Tes		elcometer.com
Certificate Number: Numéro de Certificat: Bescheinigungsnummer:	456-ZJ15049-P -	
Probe Part Number: Code Article de la Sondes Artikelnummer der Sonde:	T456CFNF1S	
Probe Type: Sonde: Sondentyp:	Elcometer 456 Dual FNF Probe: Straight; Scale Elcometer 456 Sonde Dual FNF: Droite; Echelle 1: 0-150 Elcometer 456 Kombi-Sonde FNF: Gerade; Skala 1: 0-150	0µm/0-60mils
Probe Serial Number: Sonde Numéro de Série: Seriennummer des Sonden:	ZJ15049	
Measurement Date: Date de Mesure: Maß-datum:	11/10/2023	

La Sonde a été étalonné à l'aide d'un étalonnage lisse, en utilisant une jauge de référance (Nr de Série TG10161), une plaque zéro et la feuille d'étalonnage certifié la plus épaisse qui est énumérés ci-dessous, selon les Procèdures d'Etalonnage d'Élcometer.

Die Sonde wurde mit einem Referenz-Gerät (Seriennummer TG10161) nach einer glatten Kalibriermethode kalibriert, durch Einsetzen einer Nullplatte und die dickste zertifizierter Folie, die unten aufgelistet ist. Die Kalibriermethode wurde gemäß Elcometer's Zertifizierungsprotokolls.

Measurement Results: Ferrous • Resultats de Mesure: Ferreux • Messergebnisse: Eisenmetall

	ible1	Allowable Va Vafeur admiss Zulässigen W		sured Value <sup>1</sup> urée execte <sup>1</sup> Messwert <sup>1</sup>		/ Substrat <sup>a</sup>	Foil / Substra ille d'Etalonnage Folie / Untergru	Feu
	mils			mils	μm	Serial Number <sup>2</sup>	Value • Valeur • Wert	
	mis	μm		mis	μπ	Seriennummer <sup>2</sup>	mils	μm
Pass • Réussi • Bestande	58.07 - 59.25	1475.1 - 1504.9	±1%	58.74	1492.1	TD20801	58.66	1490.0
Pass = Réussi = Bestande	27.88 - 29.60	708.1 - 751.9	±3%	28.75	730.2	SL17474	28.74	730.0
Pass • Réussi • Bestande	-0.04 - 0.04	-1.0 - 1.0	±1µm	0.00	0.0	YA31650	0.00	0.0

Measurement Results: Non Ferrous • Resultats de Mesure: Non-Ferreux • Messergebnisse: Nichtelsenmetall

	ible <sup>1</sup>	Allowable Value <sup>1</sup> Valeur admissible <sup>1</sup> Zulässigen Wert <sup>1</sup>			Actual Meas Valeur mesu Aktuelle M	/ Substrat <sup>1</sup>	Foil / Substra Feuille d'Etalonnage / Folie' / Untergru		
	mils					Serial Number <sup>2</sup>	eur • Wert	Value • Val	
		µm mils	mils	μm		mils	μm	Numéro de Serie <sup>2</sup> Seriennummer <sup>2</sup>	mils
Pass • Réussi • Besta	58.07 - 59.25	1475.1 - 1504.9	±1%	58.64	1489.5	TD20801	58.66	1490.0	
Pass • Réussi • Besta	27.88 - 29.60	708.1 - 751.9	±3%	28.79	731.2	SL17474	28.74	730.0	
Pass • Réussi • Besta	-0.04 - 0.04	-1.0 - 1.0	±1µm	0.00	-0.1	VA13196	0.00	0.0	

Signed on behalf of Elcometer Limited • Signé au nom d'Elcometer Limited • Unterzeichnet im Namen Elcometer Limited

Name:

Name:

Quality Manager = Responsable Qualité = Qualitätsbetriebsleiter

<sup>1</sup> Measurements taken in microns, mils values are calculated using 1µm = 0.03937mil <sup>1</sup> Les valeurs sont prises en microns. Les valeurs en 'mils' sont calculées en utilisant 1µm = 0.03937mil

<sup>2</sup> Certificate Number: 54010, 54010

<sup>2</sup> Numéro de Certificat: 54010, 54010
<sup>2</sup> Bescheinigungsnummer: 54010, 54010

A Smith

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### Thank you for considering DELTACOAT

### We look forward to working with you.

#### For further communication,

#### Please contact us on,

Fax

+971 67431165 Phone +971 67430145 Address PO Box: 13049 Al Jurf Industrial Area Ajman

Email

info@deltacoat.ae pc@deltacoat.ae sales1@deltacoat.ae

Website Location www.deltacoat.ae https://goo.gl/maps/AFSGggQtaDeHgTNM7

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